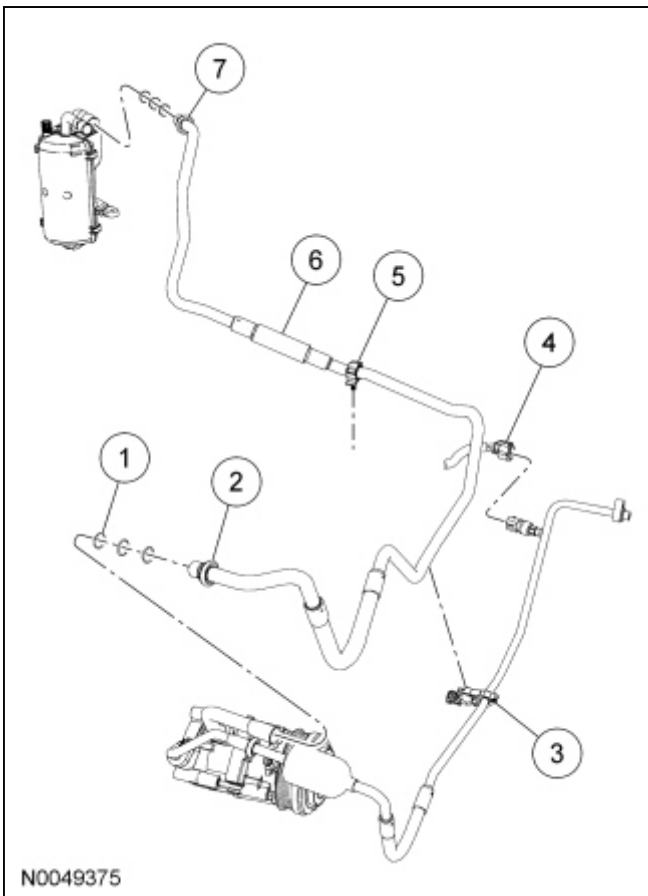


Suction Accumulator to Compressor Line

Material

Item	Specification
Motorcraft® PAG Refrigerant Compressor Oil YN-12-D	WSH-M1C231-B



Item	Part Number	Description
1	—	O-ring seal (6 required) (part of 14401)
2	—	Compressor manifold and tube suction fitting (part of 19D742)
3	19B632	A/C line bracket
4	—	Dual-function pressure switch electrical connector (part of 12B637)
5	19B632	Suction accumulator-to-compressor line clip
6	19D742	Suction accumulator-to-compressor line
7	—	Suction accumulator outlet fitting (part of 19D742)

Removal and Installation

1. Recover the refrigerant. For additional information, refer to [Section 412-00](#).

2. Remove the engine cooling fan and shroud. For additional information, refer to [Section 303-03A](#).
 3. Remove the Air Cleaner (ACL). For additional information, refer to [Section 303-12](#).
 4. Disconnect the compressor manifold and tube suction fitting.
 - Discard the O-ring seals.
 5. Disconnect the suction accumulator outlet fitting.
 - Discard the O-ring seals.
 6. Disconnect the dual-function pressure switch electrical connector.
 7. Detach the suction accumulator-to-compressor line from the A/C line bracket.
 8. Remove the suction accumulator-to-compressor line.
 9. To install, reverse the removal procedure.
 - Install new O-ring seals.
 - Lubricate the refrigerant system with the correct amount of clean PAG oil. For additional information, refer to [Section 412-00](#).
 10. Evacuate, leak test and charge the refrigerant system. For additional information, refer to [Section 412-00](#).
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